

## Sika® Level-325

## **CEMENTITIOUS, SELF LEVELING UNDERLAYMENT**

- High strength underlayment
- For use on cement and gypsum based substrates
- Designed for fast leveling in interior and exterior areas
- Can be installed above 1/8" up to 1.5" and up to 3" with aggregate
- No MVER (Moisture Vapor Emission Rate) limits on well prepared concrete





# Sika® Level-325 CEMENTITIOUS, SELF LEVELING UNDERLAYMENT

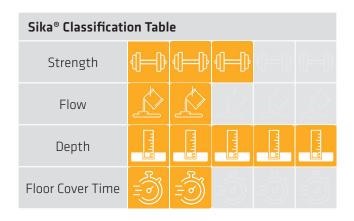
#### WHERE TO USE

- Interior and Exterior applications
- Concrete, cement, and gypsum substrates
- OSB board and plywood
- Ceramic tiles and terrazzo
- Old, water-resistant adhesive residues

TYPICAL DATA (Material and curing conditions @ 73°F (23°C) and 50% R.H.)	
Color	Concrete Gray
Application Thickness	1/8" up to 1.5" (3 mm up to 38 mm) Can be extended with aggregate to 3" (76 mm)
Density (ASTM C185)	133 lbs/cu.ft.
Working Time	Approx. 30 minutes
Set Time	Initial - 70 - 90 min Final - 80 - 110 min
Ready for Foot Traffic	Approx. 4 hours
Ready for Covering	For tile or stone: approx. 4 hours  For floor covering products: After 24 hours up to 1/4" thick  After 48 hours up to 3/8" thick.
Ready for Covering  Flexural Strength (ASTM C348)	For floor covering products: After 24 hours up to 1/4" thick
	For floor covering products: After 24 hours up to 1/4" thick After 48 hours up to 3/8" thick.
Flexural Strength (ASTM C348)	For floor covering products: After 24 hours up to 1/4" thick After 48 hours up to 3/8" thick.  1,500 psi (10 MPa) at 28 days

#### **FEATURES AND BENEFITS**

- Very low emission
- Suitable on underfloor heating systems
- Low shrinkage
- Pumpable and Self-Leveling
- Acceptable for castor wheel loadings above 1/8"



**NOTE:** Always refer to current PDS and SDS for detailed performance specifications prior to use.



### FOR MORE INFORMATION:

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